

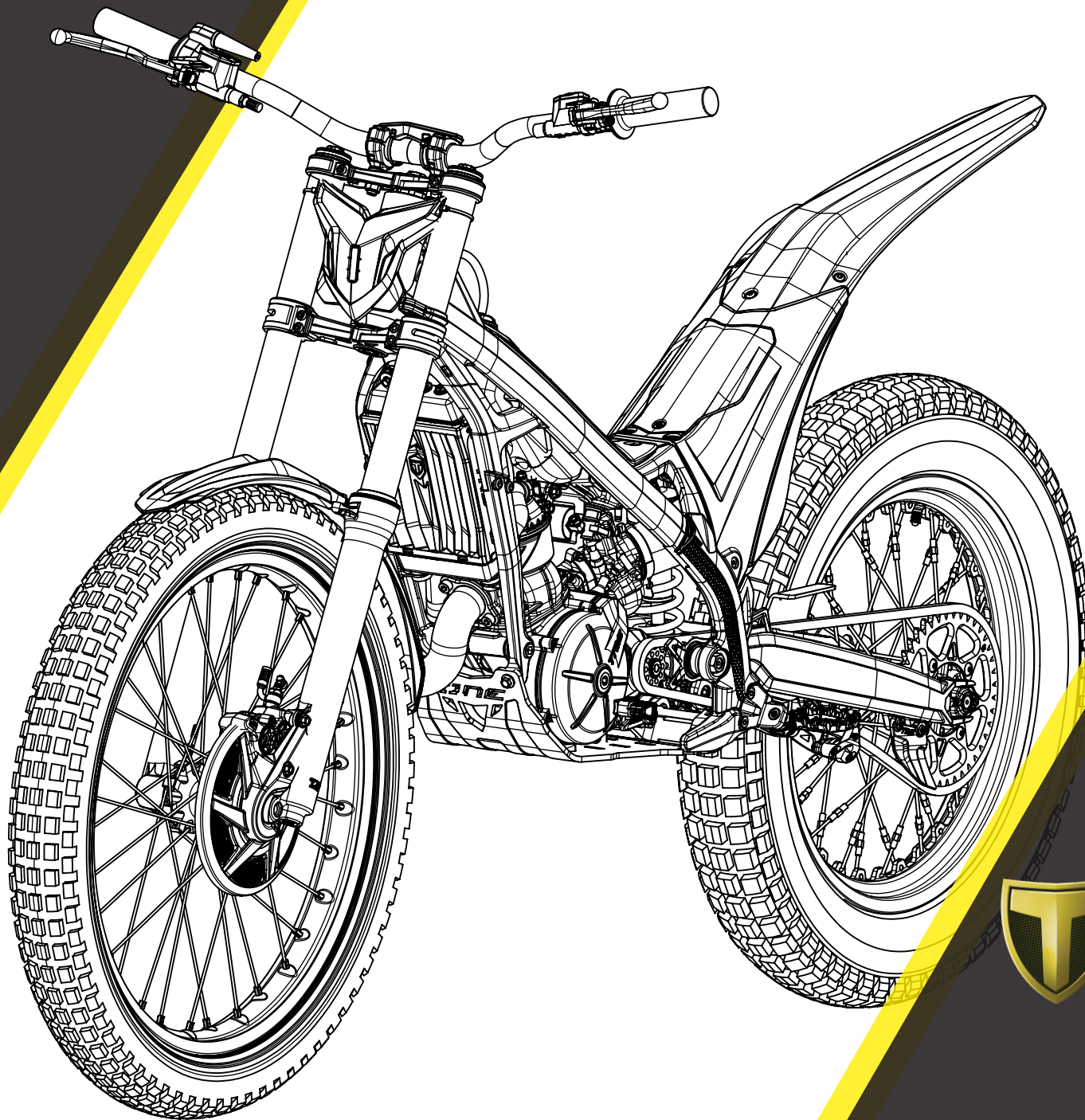
User Manual

# TRRS ONE



80 cc

From model year 2024





Welcome to TRS



Dear customer,

Thank you for your confidence in us, and congratulations on the purchase of your new TRS One RR 80cc.

Because of our experience, professionalism and passion for trial bikes we are able to offer you an innovative, reliable and up-to-date motorcycle. It has a comprehensively checked technical performance that has been tried and tested both by our technicians and our high-level drivers worldwide.

The solutions we have used give the motorcycle an unmistakable character, combining simplicity, reliability and design. We pay attention to every last detail to give you a unique bike.

At the same time, this manual gives you all the information you need to use the motorcycle appropriately and safely. We recommend that you read it carefully before you use the motorcycle.

In addition, you will find tips and useful information for the maintenance and upkeep your new TRS One RR 80cc.

Yours faithfully,

*Jordi Jorjés*

TRRS advises you:

Please read this user manual thoroughly before using your motorcycle. It details all the instructions for the correct handling of the motorcycle and for your safety, as well as helping towards the best possible maintenance and upkeep from day one.

Please pay special attention to the notes flagged up with the following symbols:



**ATTENTION!** This symbol refers to points which, if ignored, could lead to some kind of damage to your motorcycle. Non-observance of these warnings could render your motorcycle warranty void.



**CAUTION!** This symbol refers to points which, if ignored, could lead to physical danger for the user.



In addition to these specific warnings, the manual gives advice on the best use of your motorcycle, as well as better adjustment and control of its important features.

TRRS reserves the right to make changes to this manual.

TRRS Motorcycles is not responsible of any translation of this document into a different language, made by someone external to the company.

TRRS Motorcycles confirms that the unique and valid documents are those directly downloaded from the official internet site [www.trsmotorcycles.com](http://www.trsmotorcycles.com)

## TRS recommends:

If you have any doubts about adjustments to your motorcycle, refer to the manual and/or contact an authorised TRS dealer.

Please carefully read through the information in the user manual to familiarise yourself with the features of your motorcycle before driving it using the maximum power settings.

- A running-in period of at least 8-10 hours without driving at high speeds or full throttle is advised, in order to allow the engine to bed in. In these first hours, drive at a moderate speed only.

- Fuel is a highly inflammable liquid. Use caution when refuelling and always- turn off the engine first.

- Before running the engine at high speed, it is important to let it reach an optimum operating temperature, especially when starting up the motorcycle or in low temperature conditions.

- This motorcycle uses two-stroke synthetic oil mixed with 1% 98 octane fuel. Do not use any other kind of lubrication without previously checking with an authorised TRS mechanic.

- This motorcycle is designed to carry just one person, and it is not permitted to carry a passenger.

- For a long life of service, keep the motorcycle maintained as recommended- in this manual.

- This bike is designed to be safe when driving, provided that the driver is equipped with the appropriate safety equipment (helmet, protective clothing, etc.). Be careful and drive sensibly.

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## 1 - Description of parts



1- Clutch lever  
2- Brake lever  
3- Accelerator  
4- Radiator cap

5- Fuel tank  
6- Kick-start  
7- Radiator  
8- Radiator bleed screw

9- Rear brake pedal  
10- Fuel tank breather  
11- Drive chain  
12- Front fork

13- Exhaust muffler  
14- Exhaust pipe  
15- Swing arm  
16 - Bomba agua

## 2 - Technical specifications TRS One - Engine

### Technical Specifications TRS One - Engine

ENGINE:	Single cylinder 2 stroke.
Displacement:	80 cc
Cooling system:	Liquid cooled.
Bore x stroke:	46 x 48 mm
Ignition:	HIDRIA CDI (double spark).
Clutch:	3 disks diaphragm TRS hydraulic system.
Gearbox:	6 speeds.
Engine oil capacity:	570 ml engine (Nils Clutch trial)
Transmission:	Chain.
Fuel:	2,5L Petrol unlead 98 2 stroke oil 1%
Carburettor:	Keihin pwk 28
Starting:	Kick start to primary transmission
Air filter:	Foam.
Spark:	NGK BR7ES



### 3 - Technical specifications TRS One - Frame

#### Technical specifications TRS One - Frame

CHASSIS:	Double cradle forged aluminum frame.
Swing arm:	Aluminium.
Front suspension:	Aluminium Tech, 39mm diameter, 175mm str.
Setting:	Adjustable spring, preload, compression, extension.
Rear suspension:	Ollé R16v
Setting:	Spring preload and extension
Stroke-travel:	Rear wheel stroke 168mm.
Wheel:	Morad aluminium radiated wheel.
Front-wheel tyre:	1.6x21 Dunlop Trial 2.75x21.
Rear-wheel tyre:	2.15x18 Dunlop Trial 4.00x18 TL.
Front brake:	Disc 185mm clamp 4 pistons BRAKTEC.
Rear brake:	Disk 150mm clamp 2 pistons BRAKTEC.
Net weight:	Standard: 62 kg
Dimensions:	Length x width x height: 1925 x 825 x 1,145mm.
Seat height:	640mm
Engine Protector:	Aluminium 7075.
Foot rest:	S3 grip adjustables (+/-) 2,5 mm.

TRS Motorcycles recommend NILS lubricant.

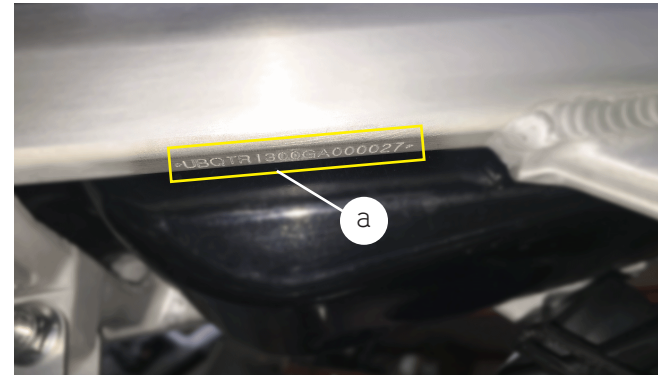
4 - Manufacturer's plate (under the fuel tank)

All motorcycles manufactured by TRS have an identification number stamped on the frame which also appears in the technical sheet of the documentation that will be supplied to the user. This number cannot be replaced or changed. It is stamped on the tube on the right hand side of the frame and may be required in any technical inspection.





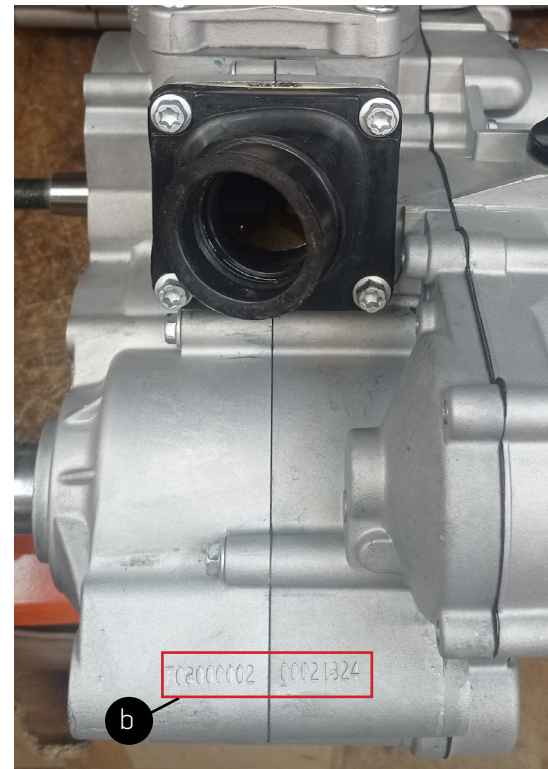
We recommend that you keep a note of the serial number and the identification details of your motorcycle to use in the event of theft or to order spare parts.



*a) The position of the identification number, located on the tube on the right hand side of the frame.*



*b) The identification number engine, is located under of the exhaust pipe*



5 - Starting and stopping the engine / 6 - Choke

STARTING AND STOPPING THE ENGINE

KICK-START



a) Start lever, on the right side of the TRRS RR 80cc

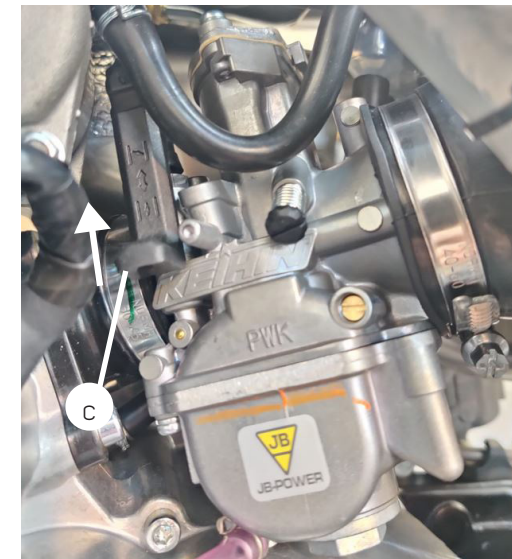


b) Kill switch, to the right of the handlebar

It is a safety element, so that , in the event of the pilot falling, the motorcycle is disconnected. Make sure that the rider puts the elastic band on the left wrist and is firmly secured, before starting the motorcycle.

CHOKE

Use the choke when the engine is cold to help starting without damaging the engine. This device, used correctly, will prevent wear and mechanical damage by starting the motorcycle in adverse temperatures. It is operated by a black lever located in the carburettor.

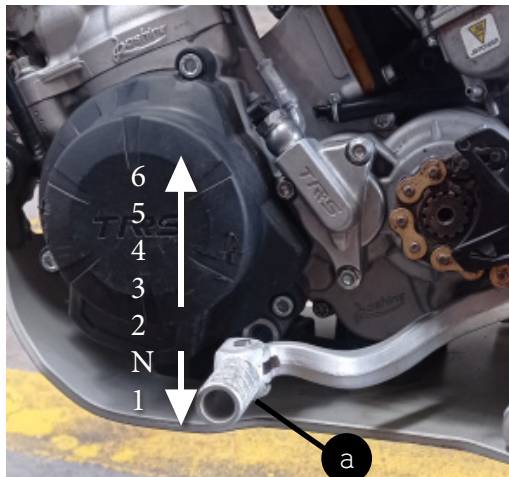


c) Choke, in the carburettor

## GEARSHIFT

The gearshift is controlled by a pedal on the left-hand side of the vehicle. The sequence of gears is as shown in the diagram. You must hold down the clutch lever on the left while changing gear. Neutral position is located between first and second gear.

You can find the first gear by pushing the lever downwards. For the other gears, push the lever upwards, moving up a gear each time you push it.

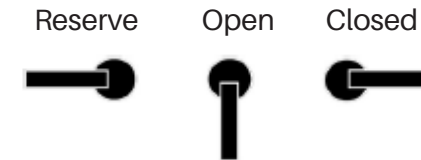


a) Gear shift lever

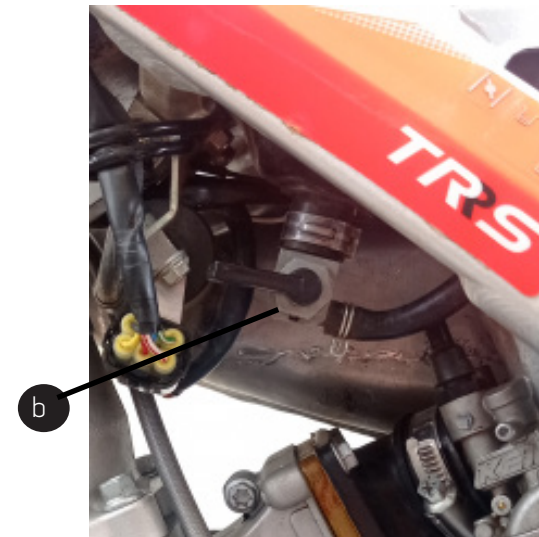
## FUEL TAP

On the left side of the frame, you can find the fuel tap. The position of knob is located above the carburettor. The Knob positions are:

- On the right : Closed (OFF)
- On the center: Open (ON)
- On the left: Reserve (RES)



We advise turning off the fuel tap when transporting the motorcycle in a vehicle as well as when it is not in use for a long period.



Positions Res, On and Off in the fuel tap. There is a sticker on the frame showing the position.

## 9 - Fuel tank

### FUEL TANK

The tank has a capacity of 2.5 litres and should be filled with a mixture of unleaded petrol and oil. The tank cap is positioned at the top of the tank.  
 Minimum octane rating of fuel: 98 octanes / PON 93.  
 Maximum ethanol concentration: E10 (10% ethanol).



Important. Do not mix vegetable and mineral oil. Keep to the specified levels and proportions for correct combustion in the engine. To produce a uniform mixture, first pour the oil and part of the petrol into a container, shake and then add the rest of the petrol. It is more difficult to produce a good mixture at low temperatures and this should be avoided.

TYRES



TYRES

Front wheel:  
**2,75x21" TRIAL**  
Rear wheel:  
**4,00x18" TRIAL**

RECOMMENDED TYRE PRESSURE:

Front wheel:  
**0,45bar (0,42bar for competition)**  
Rear wheel:  
**0,35bar (0,3bar for competition)**

On low-grip terrain you can reduce the tyre pressure slightly to increase the grip and vice versa.



The condition of the tyres is a key factor in safety and guarantees better driving. Make sure your tyre pressure is always correct and check for wear. The pressure must be checked when the tyre is cold.

*Image of the rear wheel of the TRS*

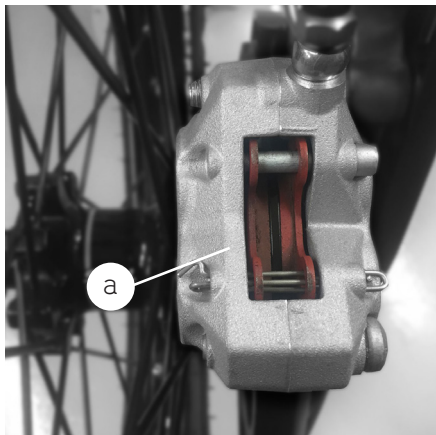
## 11 - Braking system

### BRAKE PADS

To ensure optimal braking you need to check the condition of the brake pads. Initially the pad indicator groove is normally around 3mm. If after use you find this has been reduced to below 1mm, they need to be replaced.

To replace them you need to remove the brake calliper from the fork tube, taking out the bolts and the wire clip that you can remove from underneath. For reassembly you will need to lever the pistons back with a screwdriver. Then make sure the bolts and the wire pin clip are tight.

Brake pad distance



a) Brake pads



### LEVEL OF REAR BRAKE FLUID



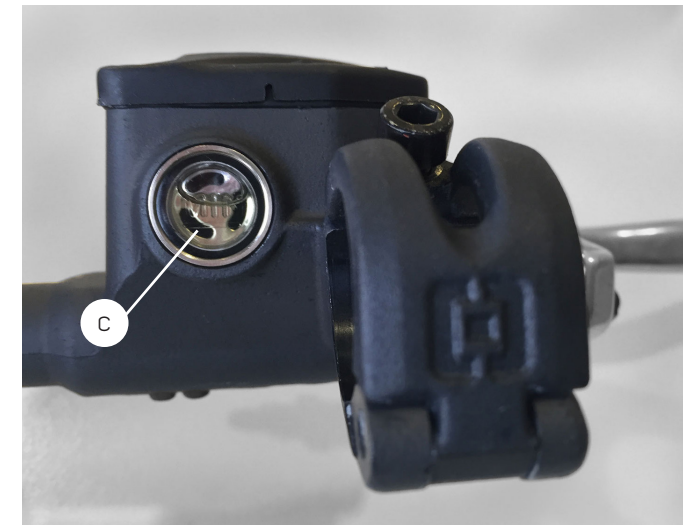
b) Rear brake Pump

To check the rear brake oil level, we can view from the rear side of the bike. We must keep the level above the indicator line.

The oil reservoir can be accessed by removing the exhaust and unscrew the bolts from cover reservoir, taking care not to spill brake fluid outside of it since it is very corrosive.

### LEVEL OF FRONT BRAKE FLUID

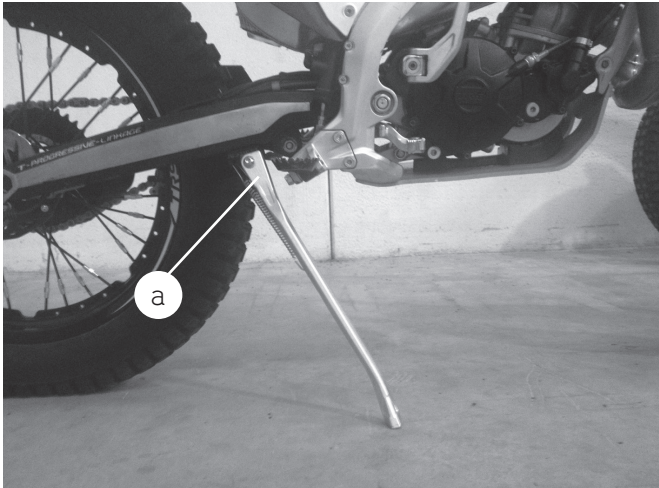
At the rear of the front brake pump you can check the fluid level, and replenish it to the correct level with brake fluid NILS DOT-4.



c) Level of fluid in the front brake pump.

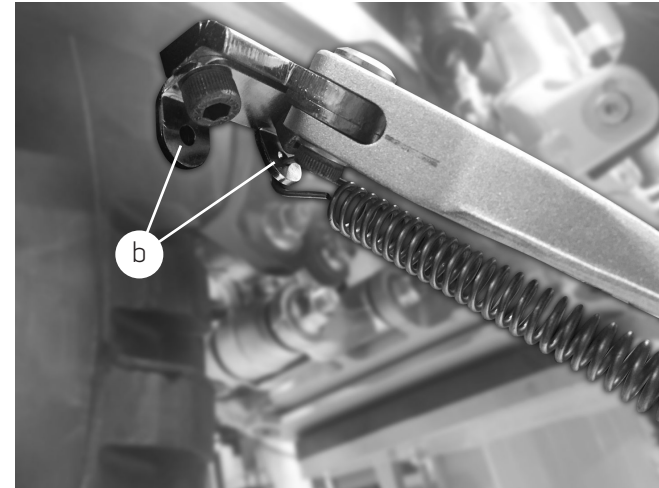
## 12 - Side stand

### SIDE STAND



*a) Side stand located on the right of the motorcycle*

The side stand is located on the right side of the vehicle, secured to the frame by a spring. Move the side stand out as far as it will go to rest the motorcycle on it when stationary.



*b) Adjustment holes in the side stand*

At the base of the side stand there are two holes that you may use to change the way it folds up.

If you put the spring in the forward setting in the direction of travel, the side stand will always stay open until you raise it.

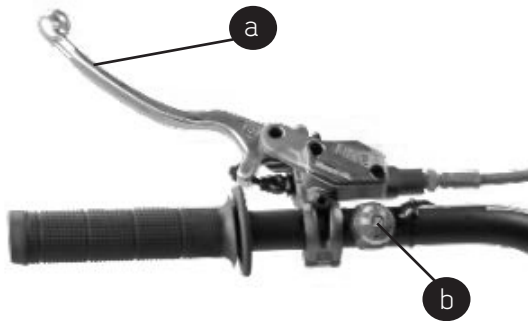
If you use this position, it is important to remember to manually lift it before starting off.

Whereas if you put the spring into the rear setting, the stand will automatically fold up into position in order for you to drive.



## 13 - Handlebar and Instrument panel

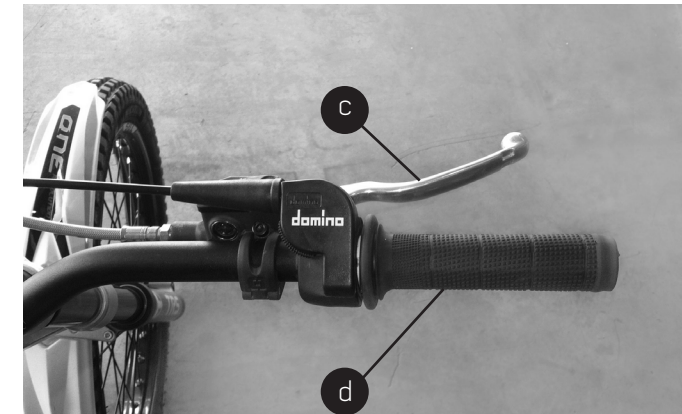
### HANDLEBAR AND INSTRUMENT PANEL STANDARD



*Left-hand side of the handlebar.*



*Central part of the handlebar.*



*Right-hand side of the handlebar.*

On the left side of the handlebar are:

- a) - Clutch lever.
- b) - Engine stop button.

On the right-hand side of the handlebar you can find:

- c - Brake lever.
- d - Throttle.

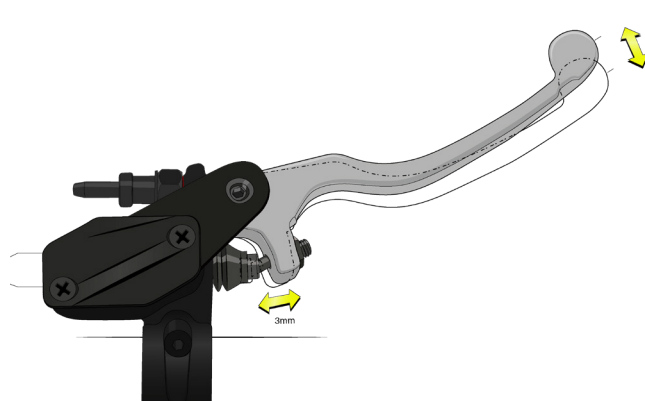


Throttle cable verification:

- 1 - Start the motorbike at the neutral point.
- 2 - Turning the handlebar verify that the engine revolutions don't increase.
- 3- If the engine revolutions increase check the throttle tolerance (2-3mm) and the throttle cable performance.

The could stretch itself by frequent use

## ADJUSTMENT OF THE LEVERS

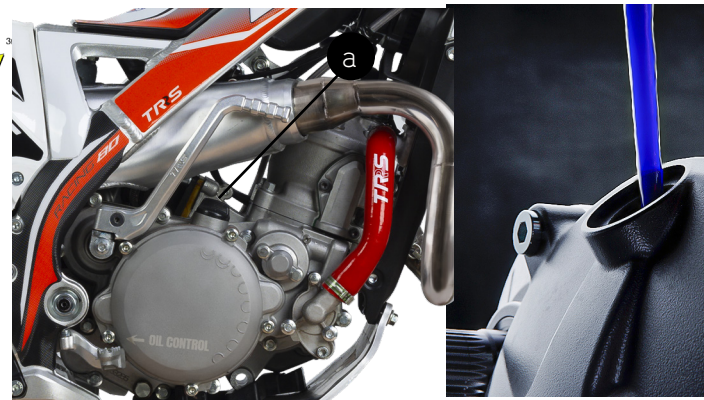


Maximum initial free play of both levers of the handlebar.

Both the clutch lever and the brake lever must have a maximum initial free play of 3mm. It is important that this free play exists and you should not disable it. To adjust, use the adjustment nuts on the levers.

To adapt the handlebar to different types of driving, you can change the angle by loosening the clamps that secure it to the fork. Once you have adjusted it as desired, tighten the bolts again, starting with those closest to the seat and moving on to those closest to the speedometer.

## CHANGING THE STANDARD TRANSMISSION OIL



a) Oil filler cap, in the upper part of the sump.

The engine has a capacity of 570mL of transmission oil.

**Do not mix different types of oil. Always refill using the same type. TRRS recommends using oil such as NILS CLUTCH TRIAL.**

**There is a plug at the bottom of the sump to Drain the oil Fig (b) there is a cap on the top to refill Fig (a). To change the oil, if the engine is cold, we recommend starting the motorcycle and let it at idle for 5 minutes.**

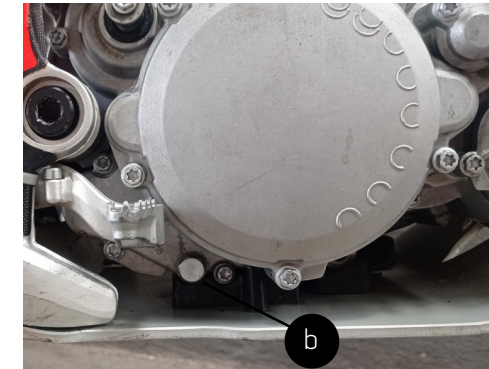


Fig (b): Oil drain plug at the bottom of the sump

This will warm up the oil to the proper temperature for the change. Lean the motorcycle on the unfolded side stand. Place a container under the drain plug and remove it. Let all the oil is drained and then clean the plug, removing the dirt fixed to the magnet. Once it is clean, check the copper washer and replace if it is necessary. Tighten the drain plug.

To refill the engine with oil, place the motorcycle slightly lean to the left (about 5°). Open the plug found in the clutch cover and add 570mL of clutch oil type NILS clutch Trial. Close the plug and check the level with the screw indicated in the picture.

SPARK PLUG

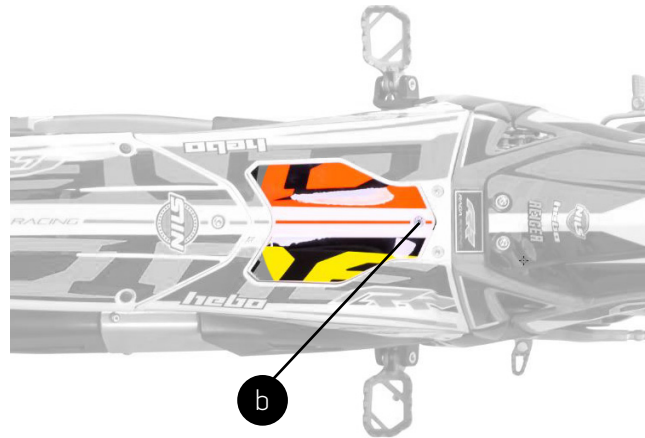


a) The plug that is factory-installed is defined in the technical specifications. Tighten to 11Nm.

It is important to maintain the gap stipulated by TRS of 1mm between the electrode and the arc to ensure optimum engine performance. Its colour tells you whether you are using the right carburettor setting:

Very white colour: very poor mixture.  
Very black colour: too much fuel at mixture.

AIR FILTER



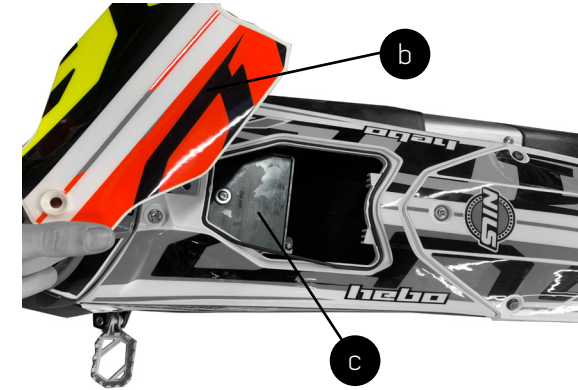
b) Top view of the cover of air filter case.

It is very important to check the air filter after every riding. Correct maintenance will allow you to achieve perfect operation, better engine performance and longer life of your motorcycle as well.

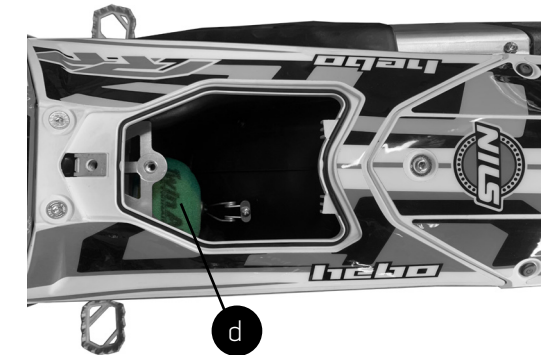
To access the air filter, you must remove the cover located on top of the filter box. Remove the counter-sunk screw located on the front. (Fig. B)

You will find the filter box baffle. This is piece Channel the air flow and reduce dirt in the air filter. Remove the allen screw to access the air filter. (Fig. C)

To remove the air filter (fig. D) move the spring back and remove the filter upwards.

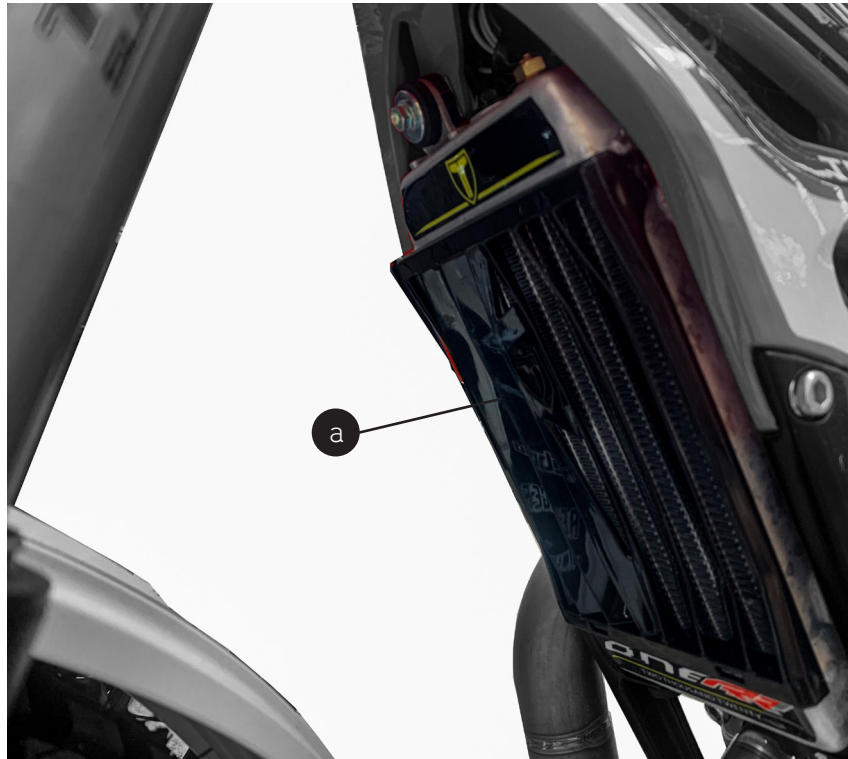


b) Removing the cover, you can access the air box baffle;  
c) Air box baffle.



Check if cleaning or replacement is necessary when you find cracks or damaged on foam. Before mounting, it is recommended to grease the filter with Air filter extra protection from Nils. This will help fix the smallest dust particles. To insert the filter, slide through the center of the spring until it is fixed at the midpoint. The filter must stay in the center of the intake hose. Assemble the baffle and filter cover, in this order.

## COOLING SYSTEM

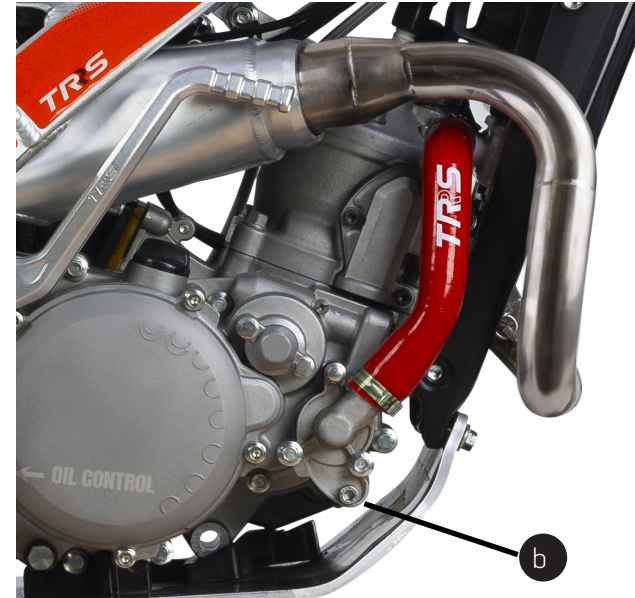


*a) Radiator*

Don't forget that the radiator can get very hot. When handling, be cautious and wait for it to cool down after stopping the engine. Always use coolant (-30°C) for light alloy engines to refill the radiator.

**The hoses in and out of the radiator should be regularly checked for impacts, cracks or leaks that could reduce the cooling system. For correct maintenance of the engine, make sure it has the right level of coolant. To refill the coolant, see the instructions on the next page.**

## DRAINING OF COOLANT



*b) Coolant drain bolt located on the cover of the water pump.*

To drain the coolant follow the instructions:

First of all, before manipulating the cooling system, it is important to wait for the engine temperature is at room temperature. Otherwise the elevated temperature of the coolant can cause us burns or scald.

By loosening the coolant drain bolt at the bottom of the water pump you can drain the coolant circuit of the engine. Before removing the radiator cap.

It is important to wait until the engine is at ambient temperature to drain the radiator, to avoid any danger of burns or scald.

## TEMPERATURE SWITCH



*c) Temperature sensor, screwed on the bottom of the radiator.*

The temperature sensor measures the temperature of the engine and send the information to the CDI.

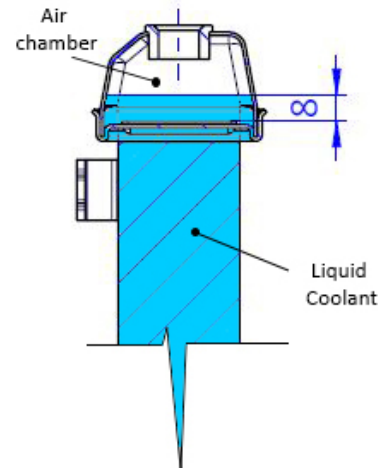
Following the preset parameters, the fan switch on and off to maintain an ideal temperature in the engine.

## FILLING WITH COOLANT

Remove the cap on the top of the radiator to fill it up with coolant, making sure you remove the air using the bleed screw on the cylinder head. For optimum functioning, do not fill the radiator right up to the top. We recommend using a suitable filling receptacle for greater control.



a) Filler cap located on the top of the radiator.



Radiator section detail, cover fins with 8mm of water. There should be an air chamber at the top.

**Avoid filling up at the top . It is recommend to leave a chamber of air 8mm aproximately.**

**The factory-supplied coolant is a permanent-type antifreeze of ethylene glycol, diluted with 50% distilled water and containing anticorrosive additives.**

We recommend periodically bleeding the system and changing the coolant. Watch out for abnormal colour of the coolant: white stains (corroded aluminium), brown stains (corroded steel). To respect the environment, dispose of the used coolant in the designated places.

Warning!: Do not open the radiator cap when hot. It could scald you.

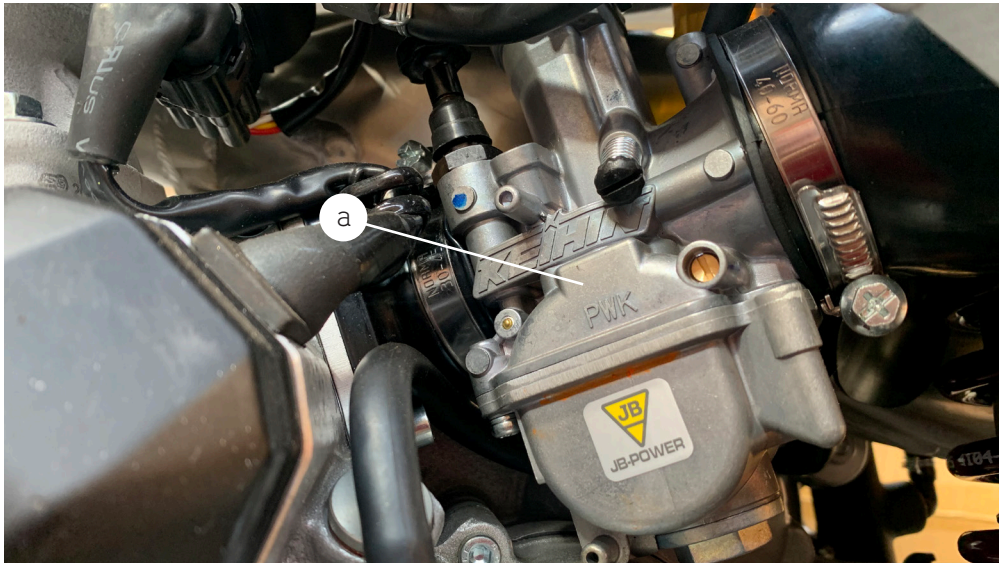
## BLEEDING AIR IN THE COOLING SYSTEM

In order to ensure that the cooling circuit is fully bled, when you fill it, start the engine for a minute and give little throttle, stop the motorcycle. Then fill the radiator up to the correct level, not quite full, so that the air acts as an expansion vessel.

## CARBURETTOR

It is advisable to periodically check the carburettor, washing and drying it with compressed air to improve its performance.

Check the height of the float that marks the level of fuel in the carburettor and adjust it so it is 17mm within the specified margins. (Only on Keihin Carburettor)



a) Carburettor. When handling the carburettor and adjacent parts there may be traces of fuel that need to be drained first.

**Be cautious: fuel is highly flammable and toxic.**



## CARBURETION OF THE MIXTURE

An optimum petrol-air mixture will enable you to obtain maximum performance from your engine. To do this, you need to adjust the amounts of fuel and air entering the carburettor.

A good way to find out the quality of the mixture that is going into the engine is to check the spark plug. If the plug has light brown colour, the mixture is good, whereas if it is black (excess of petrol), or white (excess of air), the mixture reaching the engine is wrong.

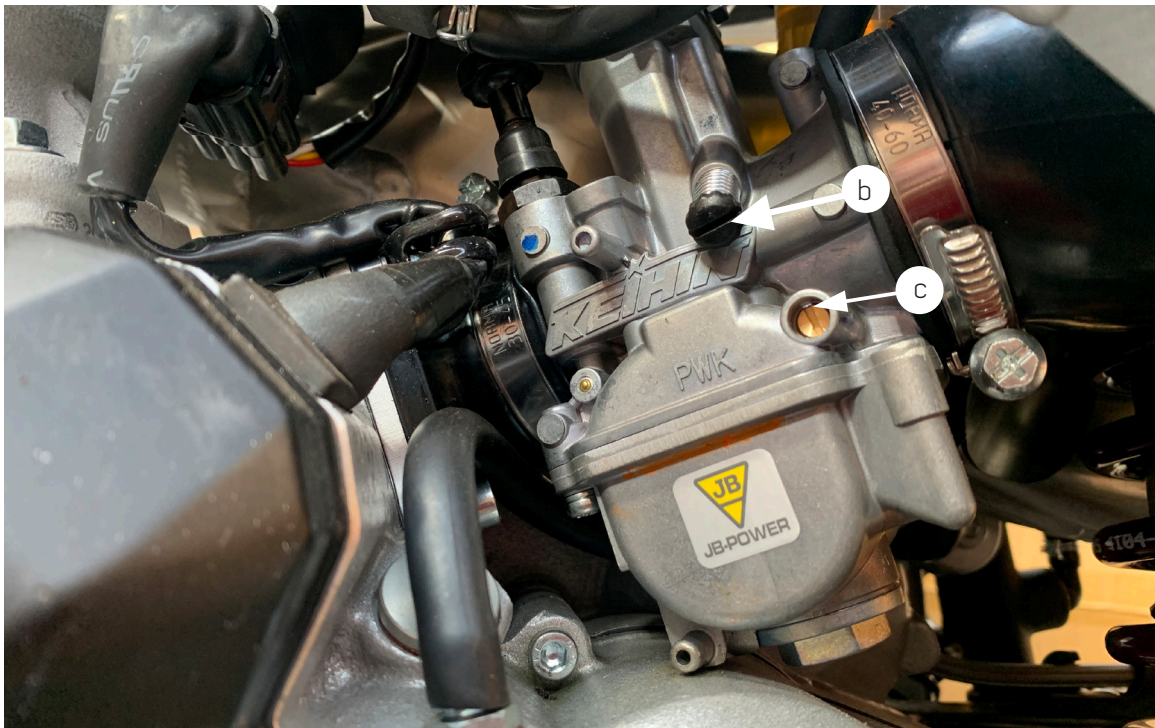
## 25 - Carburettor adjustment of the idle speed

### CARBURETTOR ADJUSTMENT KEIHIN

Idle mixture adjusting screw c) is used to adjust richness of fuel/air intake engine. The adjustment could be necessary when the elevation (meters from level sea) or the weather temperature changes enough to feel variations on the performance of the engine.

If ADJUSTING is needed, first counting the position of the screw the bike uses and write it down on a sheet the current settings. In order to avoid damage the cone screw, don't thig strongly on the closed position.

The standard setting from the factory is 1 ½ anticlockwise from the closed position (full clockwise).



If the factory setting is not adequate and you need to adjust it, follow these steps:

Get the bike warmed up. With the engine runs turn the screw slightly (no more than 5 minutes) each time in the direction required:

Direction:

- The idle mixture adjusting

- Clockwise:

Less turns out = less air into the pilot circuit = richening it.

- Anticlockwise:

More turns out = More air = leaning it.

Allowing 15-20 seconds between turns for the engine to "catch up" to each new fuel/air setting. Small rotation makes high difference.

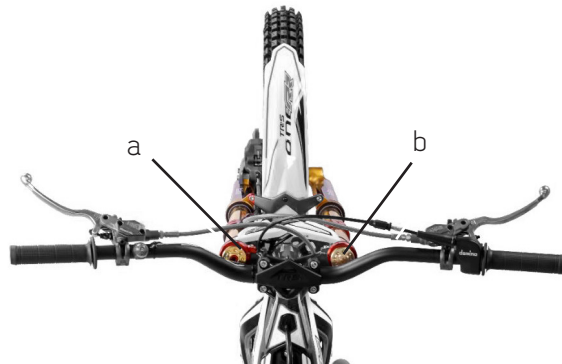
- Throttle valve adjusting screw.

When the idle mixture adjusting is in correct point, then is time to adjust the idle engine.

- Clockwise: Increase the engine rpm.

- Anticlockwise: Decrease the engine rpm.

## FRONT SUSPENSION



a) Spring preload; b) Extension adjustment



a) On the right-hand side of the suspension you can set extension adjustment.

The front fork can be adjusted with the screws at the top.

**To adjust the preload, turn the screw on the left-hand fork tube, and to set the compression, turn the screw on the right-hand tube.**

b) On the left-hand side of the suspension you can set the preload

### Factory default settings:

**Clicks are from the closed position. Open anticlockwise direction.**

### Screws on top:

- a) Spring preload: Left side (Allen key 6mm): 10.5 turns.
- b) Extension: Right side (Flat screwdriver): 30 Clicks.

### Screws on the bottom:

- Compression: Left and right side (Allen key 6mm) Both sides: 1 turn.

### Oil capacity:

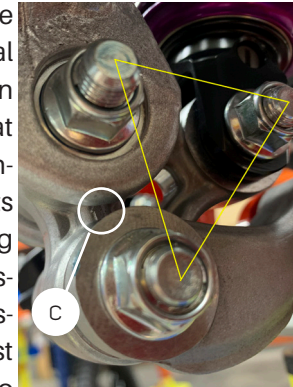
a) Spring fork (Left side): From the upper side of the tube, distance of level oil 110mm without spring.

b) Compression fork (Right side): From the upper side of the tube, distance of level oil 55mm compressed.

**Oil type: SAE 5 (suspension).**

## REAR SUSPENSION

Periodic maintenance of the rocker-link system is essential to ensure a correct function and avoid premature wear that could cause excessive tolerance. Basic maintenance consists of disassembling connecting rod / rocker link bolts and bushings. Check seals state, bushings and ball joint. Replace just in case of lack of sealing or too much tolerance.



You also need to check the rocker link, connecting rod and bolts condition, replace if detected excessive tolerance or some fissure. Before riding, it is very important grease the bearings and bushings. TRRS recommends use NILS Performance grease blue grease.

During the assembly, pay special attention the position of the rocker link. To do this, use the images found in this document and pay attention on the arrow marked on the rocker-link, it must point up. fig c). Before finalizing, ensure the tightening torque of the screws. Will find a table at the end of this document.



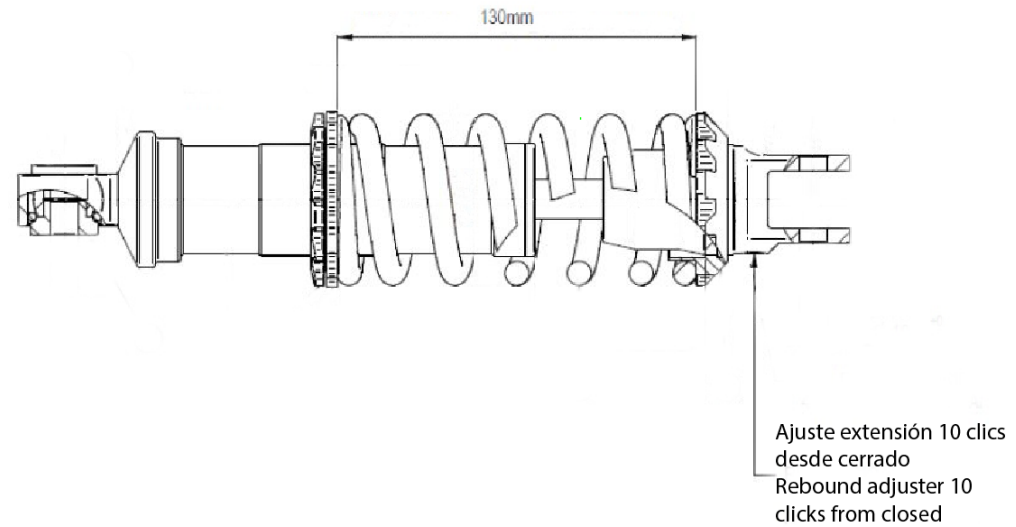
d) It is possible to adjust the hydraulic brake of the shock absorber with a screw located in the lower part.



## 28- Shock absorber Ollé 1 way

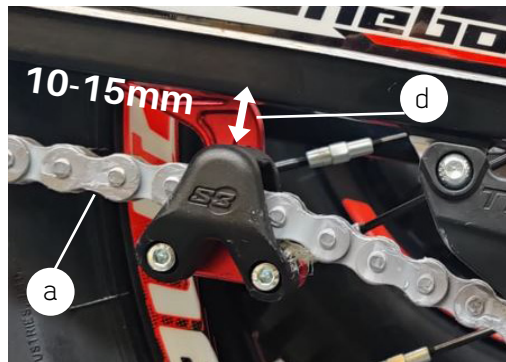
### SHOCK ABSORBER OLLÉ 1 WAY (ONE)

- Rebound: Located on the top of the shock absorber, 10 clicks.
- The spring must be preloaded with 130 mm.



## 33 - Drive chain

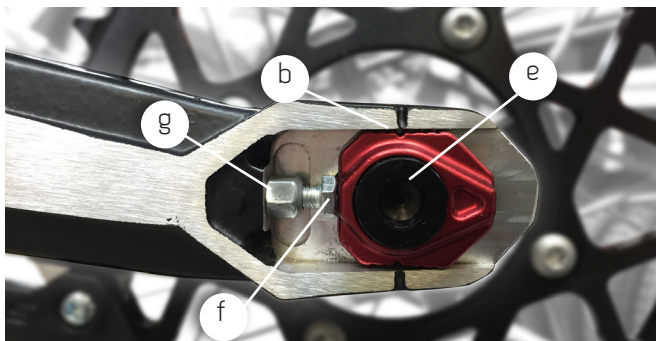
### DRIVE CHAIN



a) Drive chain

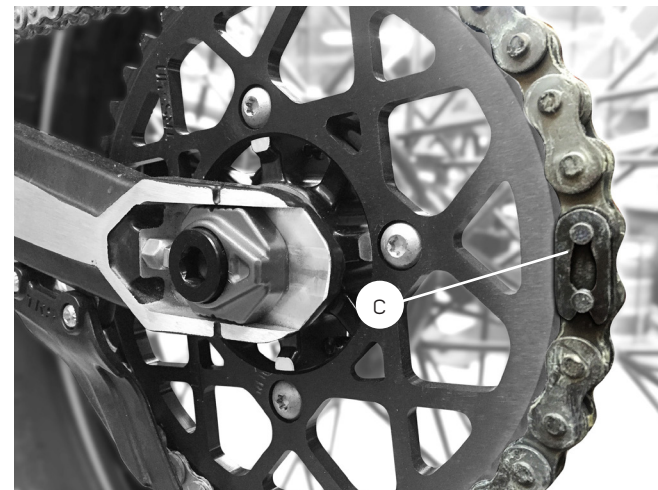
d) Chain to swing-arm clearance

The drive chain slack adjusting bolt is located on the sides of the swing arm.



b) Once you have adjusted the chain to the right tension, tighten up the axle.

It is important to assemble the connecting link carefully. The closed end must point in the direction of chain rotation so that it doesn't fly off if the chain is hit by a stone. Also, keeping the chain clean and lubricated with NILS OFF-ROAD CHAIN LUBRICANT prolongs the life of the drive sprocket and rear sprocket. After the chain has been tightened multiple times, it will need to be replaced.



c) Chain Connecting link.

Tension of chain should allow a play of approximately 10-15mm in the area between the swing arm and the chain tensioner. fig d)

To tighten the chain, first loosen the rear axle nut (e) and then adjust the chain with the drive chain slack adjusting bolt (f) located on the swing arm. When adjusted, tighten the nut (e) and counter nut (g) on the rear axle, making sure that the chain is aligned by setting both axle ends on the same mark.

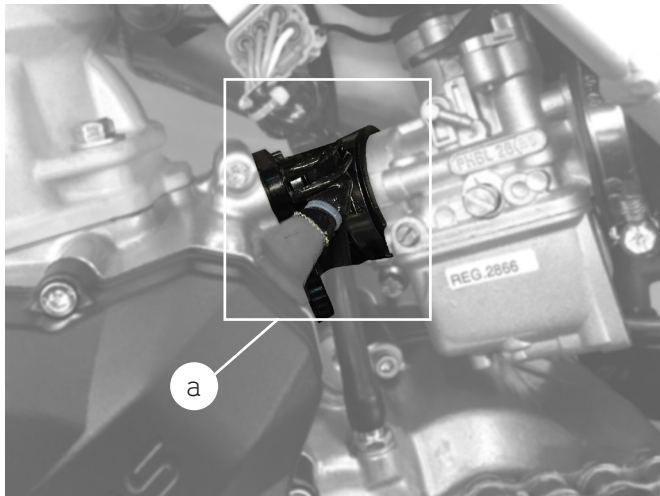


Be aware adjustment, a rear wheel axle misaligned or a screw not tightened sufficiently could cause an accident.

It is also important to lubricate the shaft and the nut.

## REED VALVE

The inlet is through a reed valve and its condition has a significant influence on the performance of the engine. Whenever the carburettor is removed for cleaning, make sure the reed valves are not worn or broken and if so, replace the valve with a new one.



a) Reed valve, located between the carburettor and the engine.

## SWING ARM

For correct maintenance of the rear suspension system and swing arm, it needs to be regularly dismantled for cleaning, checking and lubricating the internal bearings, plus adjusting and lubricating of the chain. Make sure that all the parts are in perfect condition and replace any worn components as required.



b) **Important!** The swing arm and the rear suspension need to be regularly maintained.

## REAR BRAKE PEDAL

The screw for adjusting the brake pedal height in relation to the footrest is at the front of the lever.

At the rear there is a rod and lock nut that allow you to adjust the rear brake. It is very important that when it has been tightened there is a 2mm clearance gap at the front to ensure smooth operation.



c) Tensioner rod rear brake pedal; (d) Screw for height adjustment of the brake pedal. For correct performance, you need to leave a small clearance gap.

## FOOTRESTS

The footrests are adjustable. By swapping the washers you can move them forward or backwards from 2.5mm to 5.00mm.

This allows you to customise the motorcycle for greater efficiency and comfort, depending on your height or driving style.



*a) The footrests are adjustable, so that you can move them forwards or backwards by moving the washers 2.5mm to 5.00mm in either direction.*

## EXHAUST MUFFLER

The end of the muffler is detachable and allows you to easily replace the exhaust packing fibreglass in order to improve the performance of the motorcycle.



*b) **Important!** Remember that when the motorcycle is turned on, the exhaust gets very hot.*

## CLUTCH PUMP TANK

It is necessary to periodically check the oil level in the clutch pump tank. As is indicated on the lid, only mineral oil may be used, in order not to damage the o-rings.

We recommend NILS mineral oil. If you need to bleed the circuit, push down the lever repeatedly until you note it has been bled, and then fill with oil up to 2mm from the top.



*c) Clutch pump tank. Only mineral oil may be used, in order not to damage the o-rings*

## MOTORCYCLE MAINTENANCE

The greater the care given to the motorcycle, the longer its service life will be and the better it will perform. Check all the elements listed below and keep them clean and lubricated for optimum service:

·LEVER ARTICULATIONS

·REAR BRAKE PEDAL

·GEAR LEVER

·FOOTRESTS AND SIDE STAND

·STARTER PEDAL

·THROTTLE

·STEERING COLUMN

·DRIVE CHAIN AND SWING ARM ARTICULATIONS

·CHAIN TENSIONER

## TIGHTENING TORQUES

TORQUE	Nm
Cylinder base	25
Swinging arm-Chassis	40-50
Upper shock absorber fastener	40-50
Lower shock absorber fastener	40-50
Front wheel axle	40-50
Connecting rods	40-50
Handlebar	25-30
Front mudguard bridge	7-10
Muffler	10-15
Rear wheel axle	40-50
Front brake calliper fasteners	25-30
Exhaust pipe fasteners	10-15
Engine fasteners	30-35
Rear brake master cylinder fasteners	7-10
Spark plug	11
Footrest screw	25-30

TORQUE	Nm
Ignition fasteners	7-8
Clutch fasteners	20-25
Cylinder stud fasteners	25
Reed valve fasteners	7-8
Clutch spring fasteners	3-4
Sump fasteners	7-8
Water pump cover fastener	7-8
Clutch cover fasteners	7-8
Flywheel fasteners	40
Ignition cover	7-8
Sump drain plug	12
Starter pedal bolt	12-13
Gear change pedal bolt	7-8
Cylinder head bolts	12-13
Bolt primary gear	80
Front brake disc rotor	15
Rear brake disc rotor	15

## STORAGE

If it is necessary to store the motorcycle for a long period of time, the following operations are recommended before storage:

- Clean the whole vehicle.
- Lubricate or grease the components that need it.
- Empty the fuel tank. (Take care with the fuel, which is inflammable and toxic)
- Empty the sump, removing the old transmission oil and refilling with new oil (If the engine is cold, it is recommended to start up and leave running for a few minutes to warm up the oil and assist draining).
- Cover the exhaust with a plastic bag, protecting it from the elements.
- Any unpainted metal parts that could get rusty should be coated with oil.
- Avoid the tyres touching the ground by placing a piece of cardboard or similar material under them.
- Protect the motorcycle as much as possible from dust and dirt by covering it with a plastic or canvas sheet.

### When putting the motorcycle back into service, first:

- *Remove the plastic covers used.*
- *Check the oil and lubrication of components.*
- *Check the spark plug.*
- *Adjust tyre pressure as recommended.*
- *Fill the petrol tank.*



## 39 - Maintenance operations

### MAINTENANCE WORK

(Note: Note that cleaning your motorcycle prior to maintenance will aid you in detecting any faults and wear on the vehicle)

COMPONENT	CHECK	ADJUST	REPLACE	CLEAN	LUBRICATE
Rear shock absorber	Annually		Every 2 years		
Front fork suspension oil			60 hours		
Transmission oil	2 hours		10 hours		
Brake adjustment	After every use	Whenever necessary			
Spark plug	10 hours	30 hours	60 hours	15 hours	
Swinging arm and connecting rods	After every use		If damaged	After every use	After each wash
Transmission chain	After every use	Whenever necessary	If damaged	After every use	After each wash
Throttle cable and twist grip	After every use	Whenever necessary	If damaged	Whenever necessary	After each wash
Reed valve box	30 hours		If damaged	After every use	
Carburettor		Whenever necessary	If damaged	After every use	
Chassis			If damaged	After every use	
Carburettor jet		Whenever necessary	If damaged	10 hours	
Steering bearing			If damaged		
Piston bearing			If damaged		
Wheel bearing			If damaged		
Engine bearings			If damaged		
Rear sprocket	30 hours	First 5 hours	If damaged		After each wash
Cylinder head and cylinder	60 hours		Annually		
Brakes	After every use	Whenever necessary	If damaged		
Brake discs	After every use	First 5 hours	Thickness < 2,7 mm or If damaged	Each two uses	
Clutch plates			If damaged		
Clutch			If damaged		
Wheel-muffler clearance	After every use		If there are any fall		
Exhaust			500 hours		
Muffler exhaust packing fibreglass			100 hours		

COMPONENT	CHECK	ADJUST	REPLACE	CLEAN	LUBRICATE
Air Filter	After every use		If damaged	After every use	After each wash
Steering play	After every use	Whenever necessary			
Brake hoses		Whenever necessary	Every 2 years		After each wash
Coolant		Whenever necessary	Annually		
General lubrication	After every use			After every use	After each wash
Front and rear wheel			If damaged	After every use	
Tyres	After every use		If damaged	After every use	
Brake fluid level		Whenever necessary			
Chain guide slipper			If damaged		
Starter pedal and gear change pedal			If damaged		After each wash
Brake master cylinder piston and dust cover			If damaged		
Brake piston and dust cover			In the event of a fall		
Piston and rings	60 hours		Annually		

Front and rear wheels	20 hours		If damaged	After every use	
Fuel system	After every use		If damaged		
Front suspension		Whenever necessary	If damaged		
Exhaust seal			If damaged		
Nuts, bolts and other fasteners		Whenever necessary	If damaged		
Petrol tube	After every use	Whenever necessary	If damaged		
Radiator tube and joints	After every use	Whenever necessary	If damaged		
Chassis protective adhesive elements			If damaged		
Sump protector			If damaged		



## 40 - Troubleshooting and Frequently Asked Questions

### TROUBLESHOOTING: FREQUENTLY ASKED QUESTIONS

(IMPORTANT NOTE: We recommend you go to an authorised garage to carry out any internal adjustments to the engine or parts that are not the result of normal wear. Please note that tampering with the motorcycle is potentially dangerous to you and/or may lead to possible cancellation of the warranty)

Go to a specialized workshop to check the temperature sensor, faulty fan, regulator or installation.

PROBLEM	POSSIBLE CAUSES	STEPS TO TAKE
<b>The engine won't start</b>	<ul style="list-style-type: none"> <li>- Dirty spark plug.</li> <li>- Engine flooded.</li> <li>- Fuel badly mixed.</li> <li>- Battery without charge.</li> </ul>	<ul style="list-style-type: none"> <li>- Clean and dry the spark plug or change it. Check the electrode group, point 18.</li> <li>- Open the throttle fully and kick the starter pedal 5 to 10 times and then start the engine.</li> <li>- Check for obstruction in the petrol tank tubes and air filter.</li> <li>- Start the engine with Kick-start and running during 10 min. Try again</li> <li>- Check the connections are properly assembled and make sure the contact.</li> </ul>
<b>The engine starts correctly and then stops</b>	<ul style="list-style-type: none"> <li>- Incorrect air supply, engine flooded.</li> <li>- Insufficient fuel.</li> </ul>	<ul style="list-style-type: none"> <li>- Close the choke, check the fuel pipes.</li> <li>- Fill the fuel tank.</li> </ul>
<b>Engine overheated</b>	<ul style="list-style-type: none"> <li>- Coolant running low.</li> <li>- Radiator dirty or obstructed.</li> <li>- Fan doesn't run</li> </ul>	<ul style="list-style-type: none"> <li>- Add coolant, check for possible leaks.</li> <li>- Clean the radiator fins.</li> <li>- Check the water temperature switch function.</li> </ul>
<b>Engine runs erratically</b>	<ul style="list-style-type: none"> <li>- Problems with the spark plug and/or plug cap.</li> <li>- Fault in the ignition rotor.</li> <li>- Water in the fuel.</li> </ul>	<ul style="list-style-type: none"> <li>- Check the condition of both.</li> <li>- Change the rotor.</li> <li>- Empty the tank and refill with new petrol.</li> </ul>

PROBLEM	POSSIBLE CAUSES	STEPS TO TAKE
<b>Engine makes strange noises</b>	<ul style="list-style-type: none"> <li>- Ignition problems.</li> <li>- Overheated engine.</li> </ul>	<ul style="list-style-type: none"> <li>- Take the motorcycle to an authorised workshop.</li> <li>- Stop the engine and check the state of the cooling and exhaust systems.</li> </ul>
<b>Engine lacks power</b>	<ul style="list-style-type: none"> <li>- Intake problems.</li> <li>- Exhaust system problems.</li> <li>- Carburettor jets dirty.</li> <li>- Damaged crankshaft bearings.</li> <li>- Clutch slipping.</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the fuel admission system and air filter.</li> <li>- Check for leaks in the system and clean or replace the exhaust packing fiberglass.</li> <li>- Remove the carburettor and clean it.</li> <li>- Replace the bearings.</li> <li>- Check its adjustments. Take bike to a specialist garage.</li> </ul>
<b>Exhaust gives off white smoke</b>	<ul style="list-style-type: none"> <li>- Water is getting into the cylinder.</li> <li>- Accelerator cable incorrectly adjusted.</li> </ul>	<ul style="list-style-type: none"> <li>- Change the cylinder head O-ring.</li> <li>- Check accelerator adjustment.</li> </ul>
<b>Exhaust gives off brown smoke</b>	<ul style="list-style-type: none"> <li>- Insufficient air in the mixture.</li> <li>- Main jet too high.</li> <li>- Leak of seal</li> </ul>	<ul style="list-style-type: none"> <li>- Clean or change the air filter.</li> <li>- Check the main jet</li> <li>- Check or change the seals of crank-shaft</li> </ul>
<b>Explosions in the exhaust</b>	<ul style="list-style-type: none"> <li>- Carbon deposits in the combustion chamber.</li> <li>- Incorrect type of fuel.</li> <li>- Spark plug in bad condition or wrong type.</li> <li>- Exhaust system gaskets damaged.</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the combustion chamber.</li> <li>- Empty fuel tank and refill with correct type of fuel.</li> <li>- Replace spark plug with correct type.</li> <li>- Check condition of gaskets and replace if necessary.</li> </ul>
<b>Clutch not working correctly</b>	<ul style="list-style-type: none"> <li>- No play in the clutch lever.</li> <li>- Clutch worn.</li> <li>- Clutch springs broken or weak.</li> </ul>	<ul style="list-style-type: none"> <li>- Take bike to a specialist work shop.</li> </ul>

PROBLEM	POSSIBLE CAUSES	STEPS TO TAKE
<b>Gears engage badly</b>	<ul style="list-style-type: none"> <li>- Problems in forks, gears or additional gearbox systems.</li> <li>-Clutch not working correctly.</li> </ul>	<ul style="list-style-type: none"> <li>- Take bike to a specialist garage.</li> </ul>
<b>Abnormal noises</b>	<ul style="list-style-type: none"> <li>- Worn or badly adjusted chain</li> <li>- Rear sprocket teeth worn.</li> <li>- Chain needs lubrication.</li> <li>- Badly aligned rear wheel.</li> <li>- Lack of oil in the front fork.</li> <li>- Problems with the front fork springs.</li> <li>- Worn brake disc.</li> <li>- Brake pads glazed or badly fitted.</li> <li>-Exhaust system problems</li> <li>-Shock absorber linkage wear or damage</li> </ul>	<ul style="list-style-type: none"> <li>- Adjust or change chain.</li> <li>- Change rear sprocket.</li> <li>- Apply appropriate chain lubricant.</li> <li>- Take bike to a specialist garage.</li> <li>- Add fork oil to the specified level.</li> <li>- Replace front fork spring.</li> <li>- Replace brake disc.</li> <li>- Refit or replace pads.</li> <li>- Check and replace gaskets and seals on the exhaust if is necessary</li> <li>-Replace seals and bearing linkage and lubricate</li> </ul>
<b>Unstable ride</b>	<ul style="list-style-type: none"> <li>- Steering shaft nut too tight.</li> <li>- Steering bearings worn or damaged.</li> <li>- Bent steering shaft.</li> </ul>	<ul style="list-style-type: none"> <li>- Loosen the steering nut a little.</li> <li>- Replace bearings.</li> <li>- Take bike to a specialist garage.</li> </ul>
<b>Suspension too hard</b>	<ul style="list-style-type: none"> <li>- Too much oil in fork.</li> <li>- Oil in fork too dense.</li> <li>- Twisted or bent fork.</li> <li>- Excessive tyre pressure.</li> <li>- Rear shock absorber badly adjusted.</li> </ul>	<ul style="list-style-type: none"> <li>- Remove excess oil.</li> <li>- Replace oil with correct density.</li> <li>- Take bike to a specialist garage.</li> <li>- Adjust tyre pressure.</li> <li>- Adjust rear shock absorber.</li> </ul>



PROBLEM	POSSIBLE CAUSES	STEPS TO TAKE
<b>Suspension too soft</b>	<ul style="list-style-type: none"> <li>- Low oil level in fork.</li> <li>- Oil with excessively low density.</li> <li>- Rear shock absorber badly adjusted.</li> </ul>	<ul style="list-style-type: none"> <li>- Add the right oil to the specified level.</li> <li>- Replace oil with correct density.</li> <li>- Adjust rear shock absorber.</li> </ul>
<b>Handlebar vibration</b>	<ul style="list-style-type: none"> <li>- Worn tyre, swinging arm or bearings worn.</li> <li>- Rim off-centre.</li> <li>- Badly aligned wheel.</li> <li>- Steering shafts, handlebar supports or fasteners with play.</li> </ul>	<ul style="list-style-type: none"> <li>- Take bike to a specialist garage.</li> <li>- Take bike to a specialist garage.</li> <li>- Take bike to a specialist garage.</li> <li>- Tighten nuts and fasteners to specified torque.</li> </ul>
<b>Brakes working badly</b>	<ul style="list-style-type: none"> <li>- Pads worn</li> <li>- Discs worn.</li> <li>- Loss of brake fluid.</li> <li>- Brake fluid in bad condition.</li> <li>- Master cylinder piston worn.</li> <li>- System incorrectly adjusted.</li> </ul>	<ul style="list-style-type: none"> <li>- Change pads</li> <li>- Change discs.</li> <li>- Check circuits. Replace leaking parts and top up fluid to the correct level.</li> <li>- Remove brake fluid circuit and replace with fresh fluid of the right type.</li> <li>- Replace master cylinder piston.</li> <li>- Adjust brakes.</li> </ul>
<b>Fusing bulbs</b>	<ul style="list-style-type: none"> <li>- Voltage regulator problems.</li> </ul>	<ul style="list-style-type: none"> <li>- Check the connections of all the bulbs and check the voltage regulator.</li> </ul>


41 - Recommended products


RECOMMENDED PRODUCTS


TRS Motorcycles recommends the use of NILS lubricants and maintenance products.





## Warning Symbols


- 


**SAFETY/ATTENTION**  
 This symbol refers to points which, if ignored, could lead to physical danger for the user.
- 


**VEHICLE PROPER ASSEMBLY**  
 This symbol refers to points which, if ignored, could lead to some kind of damage to your motorcycle. Non-observance of these warnings could render your motorcycle warranty void.
- 


**DANGER DUE TO THE PRESENCE OF FLAMMABLE LIQUID**  
 Carefully read the use and maintenance manual.
- 


**OBLIGATION TO USE PROTECTIVE CLOTHING AND ACCESSORIES**  
 The use of the vehicle is subordinate to the employment of clothing and accessories of protection (safety shoes).  
 To use the vehicle it is mandatory to wear protective clothing and accessories.
- 

**PROTECTIVE GLOVES MUST BE USED**  
 To take the action described, the use of protective gloves is obligatory.
- 

**THE USE OF OPEN FIRES OR FORMS OF UNCONTROLLED SOURCES OF IGNITION IS PROHIBITED**
- 

**SMOKING IS PROHIBITED**
- 

**THE USE OF MOBILE PHONES IS PROHIBITED**
- 

**DANGER DUE TO THE PRESENCE OF CORROSIVE SUBSTANCES**  
 The liquids marked with this symbol are very corrosive: Handle with extreme care.
- 

**DANGER OF POISONING**